

# STEPROS

## DISCHARGE ASSEMBLIES

STEPROS pump discharge assemblies include all the necessary plumbing components to convey effluent from a pump to the collection or treatment system. It is designed with the maintaining entity in mind to minimize maintenance time and maximize functionality of the vault and pump. Pictured below is a discharge assembly specifically designed to work with STEPROS self-cleaning pump vaults. Custom discharge assemblies are available.



Discharge assembly in septic tank riser

### Standard Models

DA05-SCV (1/2" for self-cleaning vault)  
DA125-SCV (1-1/4" for self-cleaning vault)

### Technical Specifications

- Discharge assemblies include an elbow to connect the filter flush hose of a STEPROS self-cleaning pump vault
- Pipe and fittings are Schedule 40 PVC, solvent welded or threaded and sealed with PTFE pipe thread sealant
- Union provides for easy pump removal
- Ball valve included for manual cut-off
- Ball check valve provided to prevent backflow